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### LM317A

SNVSAC2A-MARCH 2015-REVISED JUNE 2020

# LM317A 1% Accurate 1.5A Adjustable Voltage Regulator

Technical

Documents

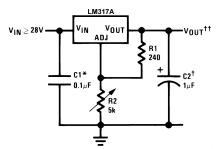
#### Features 1

- For a newer drop-in alternative, see the LM317
- Typical 0.005%/V line regulation
- 1% output voltage tolerance
- 1.5-A output current
- Adjustable output down to 1.25 V
- Input-output differential up to 40 V
- Current limit constant with temperature
- No output capacitor required
- Short-circuit protected output
- -40°C to 125°C operating temperature range

#### Applications 2

- Automotive LED lighting
- Battery chargers
- Post regulation for switching supplies
- Constant-current regulator
- Microprocessor supplies

## Typical Application



\*Needed if device is more than 6 inches from filter capacitors.

†Optional—improves transient response

$$_{\dagger\dagger}V_{OUT} = 1.25 V \left(1 + \frac{R^2}{R^1}\right) + I_{ADJ}(R_2)$$

## 3 Description

Tools &

Software

The LM317A adjustable 3-terminal, positive-voltage regulators are capable of supplying current in excess of 1.5 A over a 1.25-V to 37-V output range and provide 1% output-voltage accuracy. Both line regulation and load regulation are better achieved with the LM317A device than with standard fixed regulators.

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The LM317A offers full overload protection such as over current, thermal-overload protection, and safearea protection. All overload protection circuitry remains fully functional even if the adjustment terminal is disconnected.

Typically, no capacitors are needed unless the device is situated more than 6 inches from the input filter capacitors, in which case an input bypass is needed. An optional output capacitor can be added to improve transient response and can be replaced with a ceramic and appropriate ESR. The adjustment terminal can be bypassed to achieve very high ripplerejection ratios that are difficult to achieve with standard 3-terminal regulators.

Because the LM317A regulator is *floating* and detects only the input-to-output differential voltage, supplies of several hundred volts can be regulated as long as the maximum input-to-output differential is not exceeded. Exceeding the maximum input-to-output deferential will result in short-circuiting the output. By connecting a fixed resistor between the adjustment pin and output, the LM317A can be also used as a precision current regulator.

For applications requiring greater output current, see the LM150 series (3A) and LM138 series (5A) data sheets. For the negative complement, see the LM137 series data sheet.

| PART<br>NUMBER | BODY SIZE (NOM) |                      |  |  |  |  |
|----------------|-----------------|----------------------|--|--|--|--|
|                | TO-220 (3)      | 14.986 mm × 10.16 mm |  |  |  |  |
| LM317A         | SOT-223 (4)     | 6.50 mm × 3.50 mm    |  |  |  |  |
| LIVISTA        | TO (3)          | 8.255 mm × 8.255 mm  |  |  |  |  |
|                | TO-252 (3)      | 6.58 mm × 6.10 mm    |  |  |  |  |

Device Information<sup>(1)</sup>

(1) For all available packages, see the orderable addendum at the end of the data sheet.



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**FEXAS** 

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## **4** Revision History

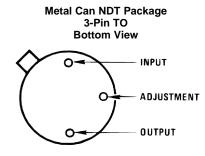
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| Cł | hanges from Original (October 2015) to Revision A | Page |
|----|---|------|
| •  | Added alternative device Features bullet          | 1    |
| •  | Changed Device Comparison Table                   | 3    |
| •  | Changed Related Documentation section             | 32   |

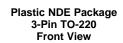
# 5 Device Comparison Table

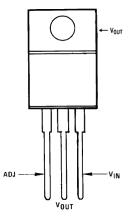
| I <sub>OUT</sub> | PARAMETER                         | LM317      | LM317-N    | LM317A     | LM317HV   | UNIT |
|------------------|-----------------------------------|------------|------------|------------|-----------|------|
|                  | Input voltage range               | 4.25 - 40  | 4.25 - 40  | 4.25 - 40  | 4.25 - 60 | V    |
|                  | Load regulation accuracy          | 1.5        | 1.5        | 1          | 1.5       | %    |
|                  | PSRR (120 Hz)                     | 64         | 80         | 80         | 65        | dB   |
|                  | Recommended operating temperature | 0 to 125   | 0 to 125   | -40 to 125 | 0 to 125  | °C   |
| 1.5 A            | TO-220 (NDE) T <sub>JA</sub>      | 23.5       | 23.2       | 23.3       | 23        | °C/W |
| 1.5 A            | TO-200 (KCT) T <sub>JA</sub>      | 37.9       | N/A        | N/A        | N/A       | °C/W |
|                  | TO-252 T <sub>JA</sub>            | N/A        | 54         | 54         | N/A       | °C/W |
|                  | TO-263 T <sub>JA</sub>            | 38         | 41         | N/A        | N/A       | °C/W |
|                  | SOT-223 T <sub>JA</sub>           | 66.8       | 59.6       | 59.6       | N/A       | °C/W |
|                  | TO-92 T <sub>JA</sub>             | N/A        | 186        | 186        | N/A       | °C/W |
|                  |                                   | LM317M     |            |            |           |      |
|                  | Input voltage range               | 3.75 - 40  |            |            |           | V    |
|                  | Load regulation accuracy          | 1.5        |            |            |           | %    |
| 0.5 A            | PSRR (120 Hz)                     | 80         |            |            |           | dB   |
|                  | Recommended operating temperature | -40 - 125  |            |            |           | °C   |
|                  | SOT-223 T <sub>JA</sub>           | 60.2       |            |            |           | °C/W |
|                  | TO-252 T <sub>JA</sub>            | 56.9       |            |            |           | °C/W |
|                  |                                   | LM317L     | LM317L-N   |            |           |      |
|                  | Input voltage range               | 3.75 - 40  | 4.25 - 40  |            |           | V    |
|                  | Load regulation accuracy          | 1          | 1.5        |            |           | %    |
|                  | PSRR (120 Hz)                     | 62         | 80         |            |           | dB   |
| 0.1 A            | Recommended operating temperature | -40 to 125 | -40 to 125 |            |           | °C   |
|                  | SOT-23 T <sub>JA</sub>            | 167.8      | N/A        |            |           | °C/W |
|                  | SO-8 T <sub>JA</sub>              | N/A        | 165        |            |           | °C/W |
|                  | DSBGA T <sub>JA</sub>             | N/A        | 290        |            |           | °C/W |
|                  | TO-92 T <sub>JA</sub>             | N/A        | 180        |            |           | °C/W |

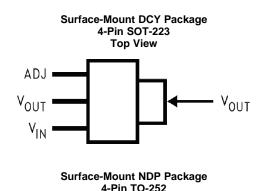
## 6 Pin Configuration and Functions

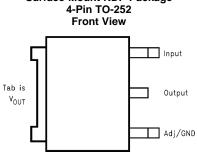


CASE IS OUTPUT









### **Pin Functions**

| PIN              |        |         |        | I/O DESCRIPTION |     |                                      |
|------------------|--------|---------|--------|-----------------|-----|--------------------------------------|
| NAME             | TO-220 | SOT-223 | TO-252 | то              | I/O | DESCRIPTION                          |
| ADJ              | 1      | 1       | 1      | 2               |     | Adjust pin                           |
| V <sub>IN</sub>  | 3      | 3       | 3      | 1               | I   | Input voltage pin for the regulator  |
| V <sub>OUT</sub> | 2, TAB | 2, 4    | 2, TAB | 3, CASE         | 0   | Output voltage pin for the regulator |



## 7 Specifications

## 7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)<sup>(1)(2)</sup>

|                                       | MIN                | MAX | UNIT |
|---------------------------------------|--------------------|-----|------|
| Power dissipation                     | Internally Limited |     |      |
| Input-output voltage differential     | -0.3               | 40  | V    |
| Storage temperature, T <sub>stg</sub> | -65                | 150 | °C   |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.

## 7.2 ESD Ratings

|                    |                         |                                       | VALUE | UNIT |   |
|--------------------|-------------------------|---------------------------------------|-------|------|---|
| V <sub>(ESD)</sub> | Electrostatic discharge | Human body model (HBM) <sup>(1)</sup> | ±3000 | V    | 1 |

(1) Manufacturing with less than 500-V HBM is possible with the necessary precautions. Pins listed as ±3000 V may actually have higher performance.

## 7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|                       | MIN | MAX | UNIT |
|-----------------------|-----|-----|------|
| Operating temperature | -40 | 125 | °C   |

## 7.4 Thermal Information

|                                  |  |                 | LM317A           |                    |                 |      |  |
|----------------------------------|--|-----------------|------------------|--------------------|-----------------|------|--|
| THERMAL METRIC <sup>(1)(2)</sup> |  | NDE<br>(TO-220) | DCY<br>(SOT-223) | NDT<br>(TO)        | NDP<br>(TO-252) | UNIT |  |
|                                  |  | 3 PINS          | 4 PINS           | 3 PINS             | 3 PINS          |      |  |
| $R_{\theta JA}$                  | Junction-to-ambient thermal resistance       | 23.3            | 59.6             | 186 <sup>(3)</sup> | 54.0            | °C/W |  |
| R <sub>0JC(top)</sub>            | Junction-to-case (top) thermal resistance    | 16.2            | 39.3             | 21                 | 51.3            | °C/W |  |
| $R_{\theta JB}$                  | Junction-to-board thermal resistance         | 4.9             | 8.4              | —                  | 28.6            | °C/W |  |
| ΨJT                              | Junction-to-top characterization parameter   | 2.7             | 1.8              | —                  | 3.9             | °C/W |  |
| Ψјв                              | Junction-to-board characterization parameter | 4.9             | 8.3              | —                  | 28.1            | °C/W |  |
| R <sub>0JC(bot)</sub>            | Junction-to-case (bottom) thermal resistance | 1.1             | _                | —                  | 0.9             | °C/W |  |

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC package thermal metrics application report.

(2) When surface mount packages are used (SOT-223, TO-252), the junction to ambient thermal resistance can be reduced by increasing the PCB copper area that is thermally connected to the package. See *Heatsink Requirements* for heatsink techniques.

(3) No heatsink.



## 7.5 Electrical Characteristics

Some specifications apply over full operating temperature range as noted. Unless otherwise specified,  $T_J = 25^{\circ}C$ ,  $V_{IN} - V_{OUT} = 5 V$ , and  $I_{OUT} = 10 \text{ mA.}^{(1)}$ 

| PARAMETER                               | TEST CONDITIONS  |  | MIN   | TYP    | MAX   | UNIT |
|---|--|--|-------|--------|-------|------|
|   | $T_J = 25^{\circ}C$  |  | 1.238 | 1.250  | 1.262 | V    |
| Reference voltage                       | $3 \text{ V} \leq (\text{V}_{\text{IN}} - \text{V}_{\text{OUT}}) \leq 40 \text{ V},$<br>$10 \text{ mA} \leq \text{I}_{\text{OUT}} \leq \text{I}_{\text{MAX}}^{(1)}$<br>over full operating temperature range |  | 1.225 | 1.250  | 1.270 | V    |
|   |  | $T_J = 25^{\circ}C$  |       | 0.005  | 0.01  |      |
| Line regulation                         | $3 V \le (V_{IN} - V_{OUT}) \le 40 V^{(2)}$  | over full operating temperature range                                    |       | 0.01   | 0.02  | %/V  |
|   |  | $T_J = 25^{\circ}C$  |       | 0.1%   | 0.5%  |      |
| Load regulation                         | 10 mA $\leq$ I <sub>OUT</sub> $\leq$ I <sub>MAX</sub> <sup>(1)</sup> <sup>(2)</sup>  | over full operating temperature range                                    |       | 0.3%   | 1%    |      |
| Thermal regulation                      | 20-ms pulse  |  |       | 0.04   | 0.07  | %/W  |
| Adjustment pin current                  | over full operating temperature  | e range  |       | 50     | 100   | μA   |
| Adjustment pin current change           | $ \begin{array}{l} 10 \text{ mA} \leq I_{OUT} \leq I_{MAX}{}^{(1)} \\ 3 \text{ V} \leq (\text{V}_{IN} - \text{V}_{OUT}) \leq 40 \text{ V} \\ (\text{over full operating temperature}) \end{array} $          |  |       | 0.2    | 5     | μA   |
| Temperature stability                   | $T_{MIN} \le T_J \le T_{MAX}$ , over full ope  | erating temperature range  |       | 1%     |       |      |
| Minimum load current                    | $(V_{IN} - V_{OUT}) = 40 V$<br>over full operating temperature   | e range  |       | 3.5    | 10    | mA   |
|   | (V <sub>IN</sub> − V <sub>OUT</sub> ) ≤ 15 V   | SOT-223, TO-220<br>Packages, over full<br>operating temperature<br>range | 1.5   | 2.2    | 3.4   | A    |
| Current limit                           |  | TO, TO-252 Packages,<br>over full operating<br>temperature range         | 0.5   | 0.8    | 1.8   |      |
|   | (V <sub>IN</sub> - V <sub>OUT</sub> ) = 40 V   | SOT-223, TO-220<br>Packages  | 0.15  | 0.40   |       | A    |
|   |  | TO, TO-252 Packages  | 0.075 | 0.20   |       |      |
| RMS output noise, % of $V_{\mbox{OUT}}$ | 10 Hz ≤ f ≤ 10 kHz   |  |       | 0.003% |       |      |
| Pipplo rejection rotio                  | $V_{OUT}$ = 10 V, f = 120 Hz, $C_{AD}$ , over full operating temperature   |  |       | 65     |       | dB   |
| Ripple rejection ratio                  | $V_{OUT} = 10 \text{ V}, \text{ f} = 120 \text{ Hz}, \text{ C}_{ADJ} = 10 \mu\text{F}$<br>over full operating temperature range  |  | 66    | 80     |       | dB   |
| Long-term stability                     | T <sub>J</sub> = 125°C, 1000 hrs   |  |       | 0.3%   | 1%    |      |

(1)  $I_{MAX} = 1.5$  A for the NDE (TO-220).  $I_{MAX} = 1.0$  A for the DCY (SOT-223) package.

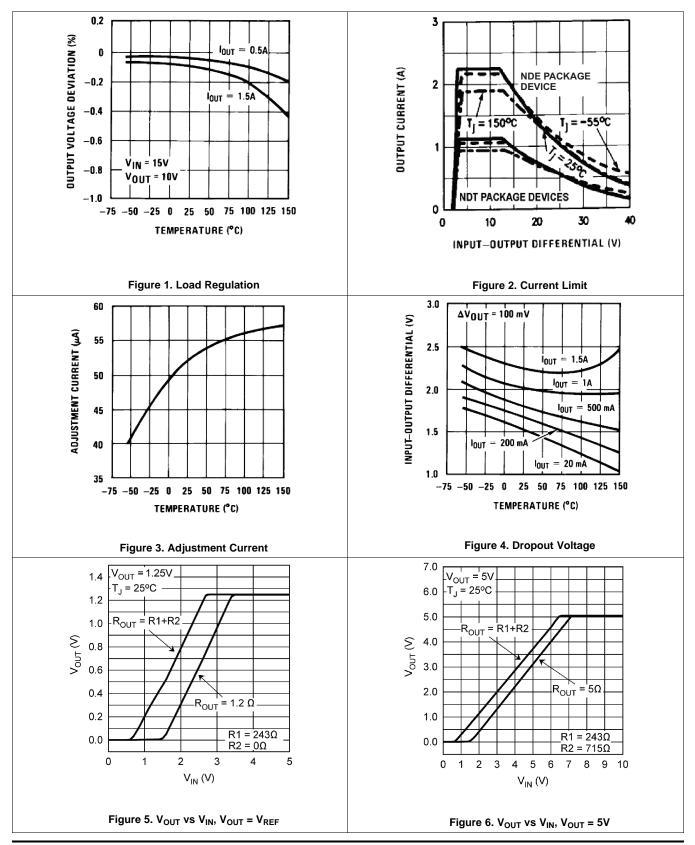
 $I_{MAX} = 0.5$  A for the NDT (TO) and NDP (TO-252) packages. Device power dissipation (P<sub>D</sub>) is limited by ambient temperature (T<sub>A</sub>), device maximum junction temperature (T<sub>J</sub>), and package thermal resistance ( $\theta_{JA}$ ). The maximum allowable power dissipation at any temperature is :  $P_{D(MAX)} = ((T_{J(MAX)} - T_A) / \theta_{JA})$ . All minimum and maximum limits are ensured to TI's Average Outgoing Quality Level (AOQL).

(2) Regulation is measured at a constant junction temperature, using pulse testing with a low duty cycle. Changes in output voltage due to heating effects are covered under the specifications for thermal regulation.



## 7.6 Typical Characteristics

output capacitor =  $0 \ \mu F$  (unless otherwise noted)

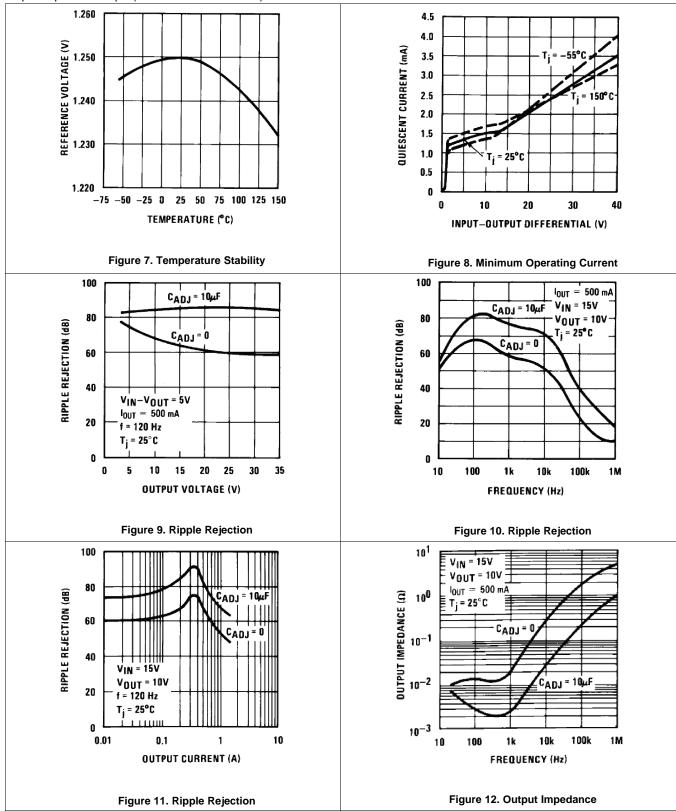


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## **Typical Characteristics (continued)**

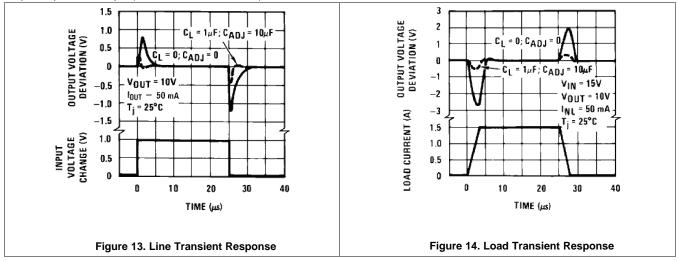
output capacitor = 0  $\mu$ F (unless otherwise noted)





## **Typical Characteristics (continued)**

output capacitor = 0  $\mu$ F (unless otherwise noted)



## 8 Detailed Description

## 8.1 Overview

In operation, the LM317A develops a nominal 1.25-V reference voltage,  $V_{REF}$ , between the output and adjustment terminal. The reference voltage is impressed across program resistor R1 and, because the voltage is constant, a constant current  $I_1$  then flows through the output set resistor R2 giving an output voltage calculated by Equation 1:

$$V_{OUT} = 1.25 V \left(1 + \frac{R^2}{R^1}\right) + I_{ADJ} \left(R_2\right)$$

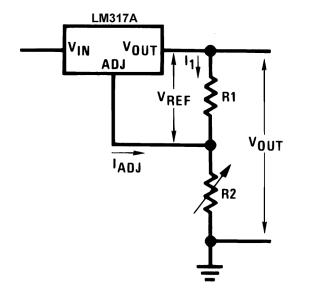
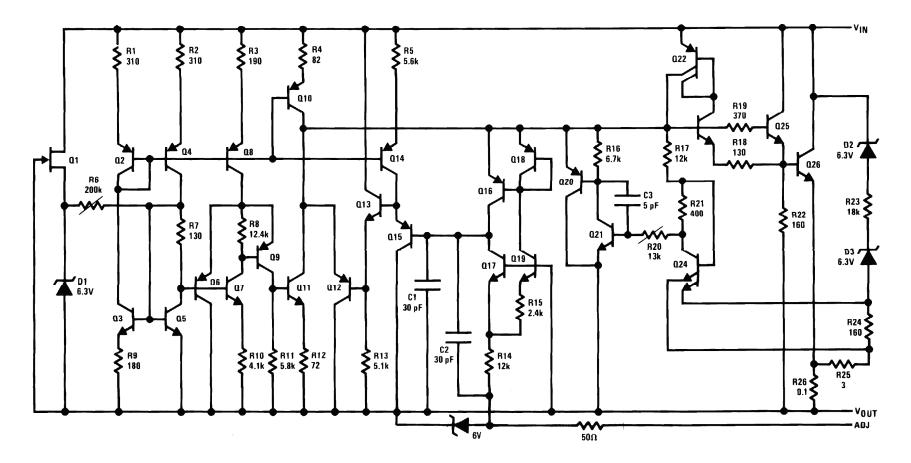


Figure 15. Setting the V<sub>OUT</sub> Voltage

Because the 100- $\mu$ A current from the adjustment terminal represents an error term, the LM317A was designed to minimize I<sub>ADJ</sub> and make it very constant with line and load changes. To do this, all quiescent operating current is returned to the output, establishing a minimum load current requirement. If there is insufficient load on the output, the output will rise.



## 8.2 Functional Block Diagram





## 8.3 Feature Description

### 8.3.1 Load Regulation

The LM317A is capable of providing extremely good load regulation but a few precautions are needed to obtain maximum performance. The current set resistor, R1, should be connected near the output terminal of the regulator rather than near the load. If R1 is placed too far from the output terminal, then the increased trace resistance,  $R_S$ , will cause an error voltage drop in the adjustment loop and degrade load regulation performance. Therefore, R1 should be placed as close as possible to the output terminal to minimize  $R_S$  and maximize load regulation performance.

Figure 16 shows the effect of the trace resistance,  $R_S$ , when R1 is placed far from the output terminal of the regulator. It is clear that  $R_S$  will cause an error voltage drop especially during higher current loads, so it is important to minimize the  $R_S$  trace resistance by keeping R1 close to the regulator output terminal.

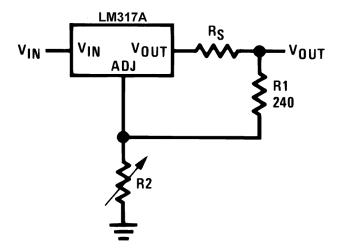


Figure 16. Regulator with Line Resistance in Output Lead

With the TO package, care should be taken to minimize the wire length of the output lead. The ground of R2 can be returned near the ground of the load to provide remote ground sensing and improve load regulation.

## 8.4 Device Functional Modes

## 8.4.1 External Capacitors

An input-bypass capacitor is recommended. A  $0.1-\mu F$  disc or  $1-\mu F$  solid tantalum on the input is suitable input bypassing for almost all applications. The device is more sensitive to the absence of input bypassing when adjustment or output capacitors are used, but the above values will eliminate the possibility of problems.

The adjustment terminal can be bypassed to ground on the LM317A to improve ripple rejection. This bypass capacitor prevents ripple from being amplified as the output voltage is increased. With a 10- $\mu$ F bypass capacitor, 80-dB ripple rejection is obtainable at any output level. Increases over 10  $\mu$ F do not appreciably improve the ripple rejection at frequencies above 120 Hz. If the bypass capacitor is used, it is sometimes necessary to include protection diodes to prevent the capacitor from discharging through internal low current paths and damaging the device.

In general, the best type of capacitor to use is solid tantalum. Solid tantalum capacitors have low impedance even at high frequencies. Depending upon capacitor construction, it takes about 25  $\mu$ F in aluminum electrolytic to equal 1- $\mu$ F solid tantalum at high frequencies. Ceramic capacitors are also good at high frequencies. However, some types have a large decrease in capacitance at frequencies around 0.5 MHz. For this reason, 0.01- $\mu$ F disc may seem to work better than a 0.1- $\mu$ F disc as a bypass.

Although the LM317A is stable with no output capacitors, like any feedback circuit, certain values of external capacitance can cause excessive ringing. This occurs with values between 500 pF and 5000 pF. A 1- $\mu$ F solid tantalum (or 25- $\mu$ F aluminum electrolytic) on the output swamps this effect and insures stability. Any increase of the load capacitance larger than 10  $\mu$ F will merely improve the loop stability and output impedance.



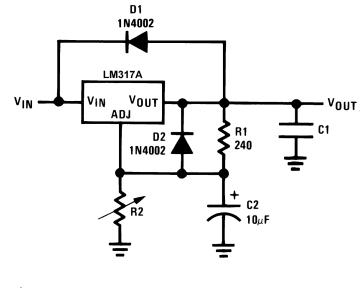
## **Device Functional Modes (continued)**

### 8.4.2 Protection Diodes

When external capacitors are used with any IC regulator, it is sometimes necessary to add protection diodes to prevent the capacitors from discharging through low-current points into the regulator. Most  $10-\mu$ F capacitors have low enough internal series resistance to deliver 20-A spikes when shorted. Although the surge is short, there is enough energy to damage parts of the IC.

When an output capacitor is connected to a regulator and the input is shorted, the output capacitor will discharge into the output of the regulator. The discharge current depends on the value of the capacitor, the output voltage of the regulator, and the rate of decrease of  $V_{\rm IN}$ . In the LM317A, this discharge path is through a large junction that is able to sustain 15-A surge with no problem. This is not true of other types of positive regulators. For output capacitors of 25  $\mu$ F or less, there is no need to use diodes.

The bypass capacitor on the adjustment terminal can discharge through a low current junction. Discharge occurs when *either* the input, or the output, is shorted. Internal to the LM317A is a 50- $\Omega$  resistor which limits the peak discharge current. No protection is needed for output voltages of 25 V or less and 10- $\mu$ F capacitance. Figure 17 shows an LM317A with protection diodes included for use with outputs greater than 25 V and high values of output capacitance.



$$V_{OUT} = 1.25 V \left(1 + \frac{R^2}{R^1}\right) + I_{ADJ} \left(R_2\right)$$

D1 protects against C1 D2 protects against C2

## Figure 17. Regulator With Protection Diodes

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## 9 Application and Implementation

### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

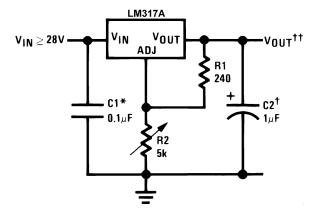
## 9.1 Application Information

The LM317A is a versatile, high-performance, linear regulator with 1% output-voltage accuracy. An output capacitor can be added to further improve transient response, and the ADJ pin can be bypassed to achieve very high ripple-rejection ratios. Its functionality can be utilized in many different applications that require high performance regulation, such as battery chargers, constant-current regulators, and microprocessor supplies.

## 9.2 Typical Applications

## 9.2.1 1.25-V to 25-V Adjustable Regulator

The LM317A can be used as a simple, low-dropout regulator to enable a variety of output voltages needed for demanding applications. By using an adjustable R2 resistor, a variety of output voltages can be made possible as shown in Figure 18.



NOTE: Full output current not available at high input-output voltages

\*Needed if device is more than 6 inches from filter capacitors.

 $\pm$  +Optional—improves transient response. Output capacitors in the range of 1  $\mu$ F to 1000  $\mu$ F of aluminum or tantalum electrolytic are commonly used to provide improved output impedance and rejection of transients.

$$\dagger \dagger V_{\text{OUT}} = 1.25 V \left( 1 + \frac{R^2}{R^1} \right) + I_{\text{ADJ}}(R_2)$$

Figure 18. 1.25-V to 25-V Adjustable Regulator

## 9.2.1.1 Design Requirements

The device component count is very minimal, employing two resistors as part of a voltage-divider circuit and an output capacitor for load regulation. An input capacitor is needed if the device is more than 6 inches from filter capacitors. An optional bypass capacitor across R2 can also be used to improve PSRR.

## 9.2.1.2 Detailed Design Procedure

The output voltage is set based on the selection of the two resistors, R1 and R2, as shown in Figure 18. For details on capacitor selection, refer to *External Capacitors*.



## **Typical Applications (continued)**

## 9.2.1.3 Application Curve

As shown in Figure 19,  $V_{OUT}$  will rise with  $V_{IN}$  minus some dropout voltage. This dropout voltage during startup will vary with  $R_{OUT}$ .

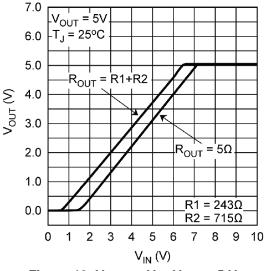
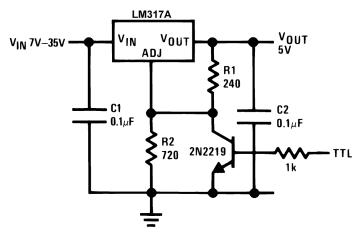


Figure 19.  $V_{OUT}$  vs  $V_{IN}$ ,  $V_{OUT}$  = 5 V

## 9.2.2 5-V Logic Regulator With Electronic Shutdown

Figure 20 shows a variation of the 5-V output regulator application uses the LM317A, along with an NPN transistor, to provide shutdown control. The NPN will either block or sink the current from the ADJ pin by responding to the TTL pin logic. When TTL is pulled high, the NPN is on and pulls the ADJ pin to GND, and the LM317A outputs about 1.25 V. When TTL is pulled low, the NPN is off and the regulator outputs according to the programmed adjustable voltage.



NOTE: \* Min. output ≊ 1.25 V

Figure 20. 5-V Logic Regulator With Electronic Shutdown

## **Typical Applications (continued)**

## 9.2.3 Slow Turnon 15-V Regulator

An application of LM317A includes a PNP transistor with a capacitor to implement slow turnon functionality (see Figure 21). As  $V_{IN}$  rises, the PNP sinks current from the ADJ rail. The output voltage at start up is the addition of the 1.25-V reference plus the drop across the base to emitter. While this is happening, the capacitor begins to charge and eventually opens the PNP. At this point, the device functions normally, regulating the output at 15 V. A diode is placed between C1 and  $V_{OUT}$  to provide a path for the capacitor to discharge. Such controlled turnon is useful for limiting the in-rush current.

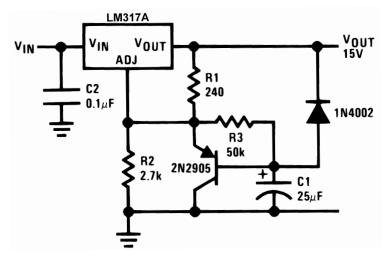
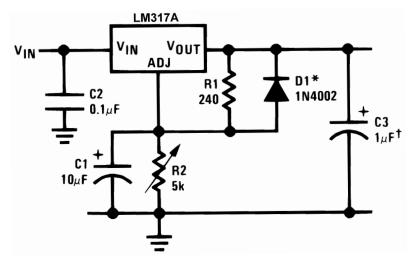


Figure 21. Slow Turnon 15-V Regulator

## 9.2.4 Adjustable Regulator With Improved Ripple Rejection

To improve ripple rejection, a capacitor is used to bypass the ADJ pin to GND (see Figure 22). This is used to smooth output ripple by cleaning the feedback path and stopping unnecessary noise from being fed back into the device, propagating the noise.



NOTE: †Solid tantalum

\*Discharges C1 if output is shorted to ground

## Figure 22. Adjustable Regulator With Improved Ripple Rejection



## **Typical Applications (continued)**

## 9.2.5 High-Stability 10-V Regulator

Using a high-stability shunt voltage reference in the feedback path, such as the LM329, provides damping necessary for a stable, low noise output (see Figure 23).

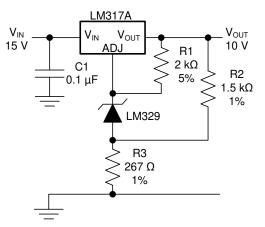


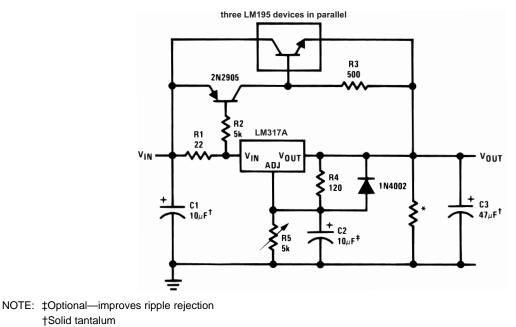
Figure 23. High-Stability 10-V Regulator

### 9.2.6 High-Current Adjustable Regulator

Using the LM195 power transistor in parallel with the LM317A can increase the maximum possible output load current (see Figure 24). Sense resistor R1 provides the 0.6 V across base to emitter to turn on the PNP. This on switch allows current to flow, and the voltage drop across R3 drives three LM195 power transistors designed to carry an excess of 1 A each.

### NOTE

The selection of R1 determines a minimum load current for the PNP to turn on. The higher the resistor value, the lower the load current must be before the transistors turn on.



\*Minimum load current = 30 mA





## **Typical Applications (continued)**

## 9.2.7 Emitter-Follower Current Amplifier

The LM317A is used as a constant-current source in the emitter-follower circuit (see Figure 25). The LM195 power transistor is being used as a current-gain amplifier, boosting the INPUT current. The LM317A provides a more stable current bias than a current bias from a system using only a resistor.

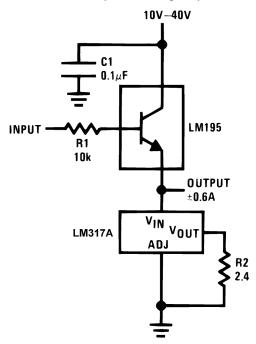


Figure 25. Emitter-Follower Current Amplifier



## **Typical Applications (continued)**

## 9.2.8 1-A Current Regulator

A simple, fixed-current regulator can be made by placing a resistor between the  $V_{OUT}$  and ADJ pins of the LM317A (see Figure 26). By regulating a constant 1.25 V between these two terminals, a constant current is delivered to the load.

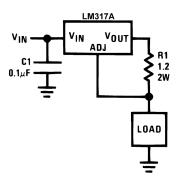


Figure 26. 1-A Current Regulator

## 9.2.9 Common-Emitter Amplifier

Sometimes it is necessary to use a power transistor for high current gain. In this case, the LM317A provides constant current at the collector of the LM195 in this common emitter application (see Figure 27). The 1.25-V reference between  $V_{OUT}$  and ADJ is maintained across the 2.4- $\Omega$  resistor, providing about 500-mA constant bias current into the collector of the LM195.

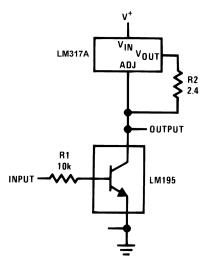


Figure 27. Common-Emitter Amplifier

**Typical Applications (continued)** 

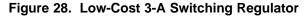
## 9.2.10 Low-Cost 3-A Switching Regulator

The LM317A can be used in a switching buck regulator application in cost sensitive applications that require high efficiency. The switch node above D1 oscillates between ground and VIN, as the voltage across sense resistor R1 drives the power transistor on and off. Figure 28 exhibits self-oscillating behavior by negative feedback through R6 and C3 to the ADJ pin of the LM317A.

#### Q1 2N 3792 600µH Ľ1 LM317A R1 R2 22 0.25 VIN Vout 8V-35V 1.8V TO 32V ADJ R4 R3 5k 240 C2 C1 ± 0.01µF OUTPUT C4 R6 $100 \mu F^{\dagger}$ ADJUST 15k 50µF<sup>†</sup> R5 D1 100 C3 1N3880 300 pF

### NOTE: †Solid tantalum

\*Core—Arnold A-254168-2 60 turns

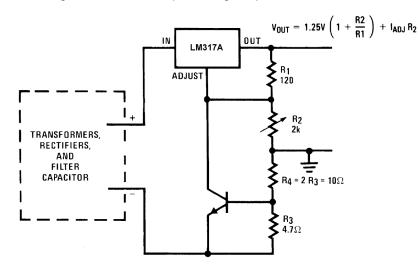




## **Typical Applications (continued)**

## 9.2.11 Current-Limited Voltage Regulator

A maximum limit on output current can be set using Figure 29. The load current travels through R3 and R4. As the load current increases, the voltage drop across R3 increases until the NPN transistor is driven, during which the ADJ pin is pulled down to ground and the output voltage is pulled down to the reference voltage of 1.25 V.



-Short circuit current is approximately  $\frac{600 \text{ mV}}{R3}$ , or 210 mA

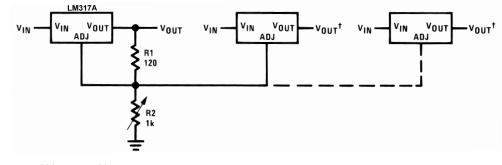
(Compared to LM117's higher current limit)

—At 50 mA output only  $\frac{3}{4}$  volt of drop occurs in R<sub>3</sub> and R<sub>4</sub>

## Figure 29. Current-Limited Voltage Regulator

## 9.2.12 Adjusting Multiple On-Card Regulators With Single Control

Figure 30 shows how multiple LM317A regulators can be controlled by setting one resistor. Because each device maintains the reference voltage of about 1.25 V between its  $V_{OUT}$  and ADJ pins, we can connect each ADJ rail to a single resistor, setting the same output voltage across all devices. This allows for independent outputs, each responding to its corresponding input only. Designers must also consider that by the nature of the circuit, changes to R1 and R2 will affect all regulators.



NOTE: \*All outputs within ±100 mV †Minimum load—10 mA





## **Typical Applications (continued)**

## 9.2.13 AC Voltage Regulator

In Figure 31, the top regulator is 6 V above the bottom regulator. It is clear that when the input rises above 6 V plus the dropout voltage, only the top LM317A regulates 6 V at the output. When the input falls below -6 V minus the dropout voltage, only the bottom LM317A regulates -6 V at the output. For regions where the output is not clipped, there is no regulation taking place, so the output follows the input.

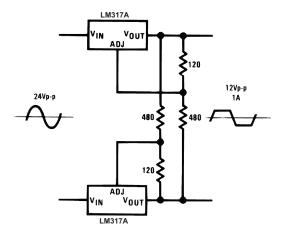
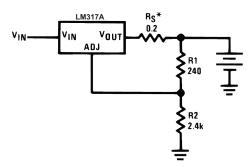


Figure 31. AC Voltage Regulator

## 9.2.14 12-V Battery Charger

The LM317A can be used in a battery charger application shown in Figure 32, where the device maintains either constant voltage or constant current mode depending on the current charge of the battery. To do this, the part senses the voltage drop across the battery and delivers the maximum charging current necessary to charge the battery. When the battery charge is low, there exists a voltage drop across the sense resistor  $R_S$ , providing constant current to the battery at that instant. As the battery approaches full charge, the potential drop across  $R_S$  approaches zero, reducing the current and maintaining the fixed voltage of the battery.



\*R<sub>S</sub>—sets output impedance of charger:  $Z_{OUT} = R_S \left(1 + \frac{R^2}{R^1}\right)$ 

Use of R<sub>S</sub> allows low charging rates with fully charged battery.

Figure 32. 12-V Battery Charger



## **Typical Applications (continued)**

## 9.2.15 Adjustable 4-A Regulator

Using three LM317A devices in parallel increases load-current capability (see Figure 33). Output voltage is set by the variable resistor tied to the noninverting terminal of the operational amplifier, and reference current to the transistor is developed across the 100- $\Omega$  resistor. When output voltage rises, the operational amplifier corrects by drawing current from the base, closing the transistor. This effectively pulls ADJ down and lowers the output voltage through negative feedback.

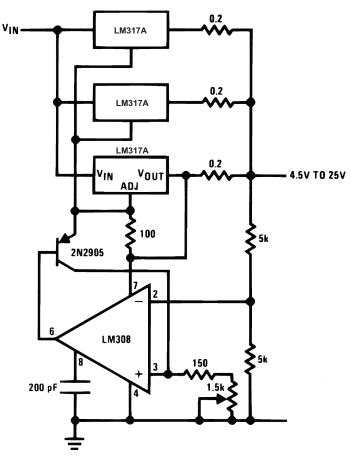


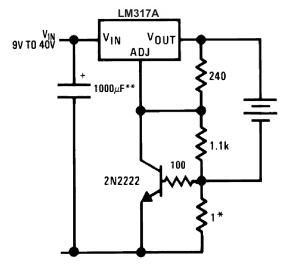
Figure 33. Adjustable 4-A Regulator



## **Typical Applications (continued)**

## 9.2.16 Current-Limited 6-V Charger

The current in a battery charger application is limited by switching between constant current and constant voltage states (see Figure 34). When the battery pulls low current, the drop across the 1  $\Omega$  resistor is not substantial and the NPN remains off. A constant voltage is seen across the battery, as regulated by the resistor divider. When current through the battery rises past peak current, the 1  $\Omega$  provides enough voltage to turn the transistor on, pulling ADJ close to ground. This results in limiting the maximum current to the battery.



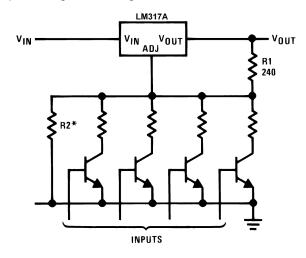
NOTE: \*Sets peak current (0.6A for  $1\Omega$ )

\*\*The 1000- $\mu$ F is recommended to filter out input transients



## 9.2.17 Digitally-Selected Outputs

Figure 35 demonstrates a digitally-selectable output voltage. In its default state, all transistors are off and the output voltage is set based on R1 and R2. By driving certain transistors, the associated resistor is connected in parallel to R2, modifying the output voltage of the regulator.



NOTE: \*Sets maximum VOUT

Figure 35. Digitally-Selected Outputs



## **10** Power Supply Recommendations

The input supply to the LM317A should be kept at a voltage level lower than the maximum input-to-output differential voltage of 40 V. When possible, the minimum dropout voltage should also be met with extra headroom to keep the LM317A in regulation. TI recommends the use of an input capacitor, especially when the input pin is located more than 6 inches away from the power supply source. For more information regarding capacitor selection, refer to *External Capacitors*.

## 11 Layout

## 11.1 Layout Guidelines

Some layout guidelines should be followed to ensure proper regulation of the output voltage with minimum noise. Traces carrying the load current should be wide to reduce the amount of parasitic trace inductance and the feedback loop from  $V_{OUT}$  to ADJ should be kept as short as possible. To improve PSRR, a bypass capacitor can be placed at the ADJ pin and should be located as close as possible to the IC. In cases when  $V_{IN}$  shorts to ground, an external diode should be placed from  $V_{OUT}$  to  $V_{IN}$  to divert the surge current from the output capacitor and protect the IC. Similarly, in cases when a large bypass capacitor is placed at the ADJ pin and  $V_{OUT}$  shorts to ground, an external diode should be placed from ADJ to  $V_{OUT}$  to provide a path for the bypass capacitor to discharge. These diodes should be placed close to the corresponding IC pins to increase their effectiveness.

## 11.1.1 Thermal Considerations

## 11.1.1.1 Heatsink Requirements

The LM317A regulators have internal thermal shutdown to protect the device from over-heating. Under all operating conditions, the junction temperature of the LM317A should not exceed the rated maximum junction temperature ( $T_J$ ) of 125°C. A heatsink may be required depending on the maximum device power dissipation and the maximum ambient temperature of the application. To determine if a heatsink is needed, the power dissipated by the regulator,  $P_D$ , must be calculated by Equation 2:

$$\mathsf{P}_{\mathsf{D}} = ((\mathsf{V}_{\mathsf{IN}} - \mathsf{V}_{\mathsf{OUT}}) \times \mathsf{I}_{\mathsf{L}}) + (\mathsf{V}_{\mathsf{IN}} \times \mathsf{I}_{\mathsf{G}})$$

Figure 36 shows the voltage and currents which are present in the circuit.

The next parameter which must be calculated is the maximum allowable temperature rise,  $T_{R(MAX)}$  in Equation 3:

 $\mathsf{T}_{\mathsf{R}(\mathsf{MAX})} = \mathsf{T}_{\mathsf{J}(\mathsf{MAX})} - \mathsf{T}_{\mathsf{A}(\mathsf{MAX})}$ 

where

- T<sub>J(MAX)</sub> is the maximum allowable junction temperature (125°C for the LM317A),
- and  $T_{A(MAX)}$  is the maximum ambient temperature that will be encountered in the application.

Using the calculated values for  $T_{R(MAX)}$  and  $P_D$ , the maximum allowable value for the junction-to-ambient thermal resistance ( $\theta_{JA}$ ) can be calculated by Equation 4:

 $\theta_{\mathsf{JA}} = \left(\mathsf{T}_{\mathsf{R}(\mathsf{MAX})} \: / \: \mathsf{P}_{\mathsf{D}}\right)$ 

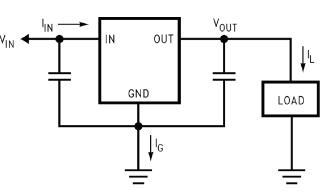


Figure 36. Power Dissipation Diagram

(2)

(4)

(3)



(5)

## Layout Guidelines (continued)

If the calculated maximum allowable thermal resistance is higher than the actual package rating, then no additional work is needed. If the calculated maximum allowable thermal resistance is lower than the actual package rating, either the power dissipation (P<sub>D</sub>) needs to be reduced, the maximum ambient temperature  $T_{A(MAX)}$  needs to be reduced, the thermal resistance ( $\theta_{JA}$ ) must be lowered by adding a heatsink, or some combination of these measures should be implemented.

If a heatsink is needed, the value can be calculated from Equation 5:

 $\theta_{\mathsf{HA}} \leq (\theta_{\mathsf{JA}} - (\theta_{\mathsf{CH}} + \theta_{\mathsf{JC}}))$ 

where

- $\theta_{CH}$  is the thermal resistance of the contact area between the device case and the heatsink surface
- $\theta_{JC}$  is thermal resistance from the junction of the die to surface of the package case

When a value for  $\theta_{HA}$  is found using the equation shown, a heatsink must be selected that has a value that is less than or equal to this number.

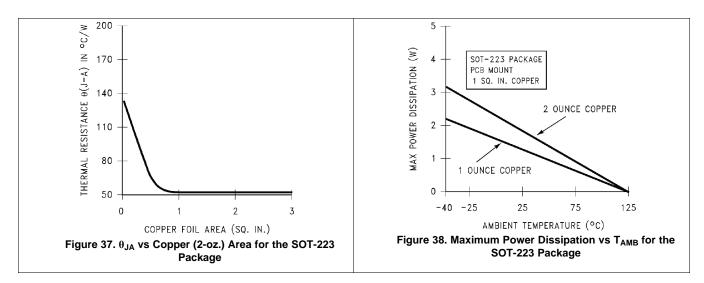
The  $\theta_{HA}$  rating is specified numerically by the heatsink manufacturer in the catalog, or shown in a curve that plots temperature rise vs power dissipation for the heatsink.

## 11.1.1.2 Heatsinking Surface Mount Packages

The SOT-223 (DCY) and TO-252 (NDP) packages use a copper plane on the PCB and the PCB itself as a heatsink. To optimize the heat-sinking ability of the plane and PCB, solder the tab of the package to the plane.

### 11.1.1.2.1 Heatsinking the SOT-223 (DCY) Package

Figure 37 and Figure 38 show the information for the SOT-223 package. Figure 38 assumes a  $\theta_{JA}$  of 74°C/W for 1-oz. copper and 59.6°C/W for 2-oz. copper and a maximum junction temperature of 125°C. See the *AN-1028 Maximum Power Enhancement Techniques for Power Packages* application note for thermal enhancement techniques to be used with SOT-223 and TO-252 packages.



### 11.1.1.2.2 Heatsinking the TO-252 (NDP) Package

If the maximum allowable value for  $\theta_{JA}$  is found to be  $\geq 54^{\circ}C/W$  (typical rated value) for the TO-252 package, no heatsink is needed because the package alone will dissipate enough heat to satisfy these requirements. If the calculated value for  $\theta_{JA}$  falls below these limits, a heatsink is required.

As a design aid, Table 1 shows the value of the  $\theta_{JA}$  of NDP the package for different heatsink area. The copper patterns that we used to measure these  $\theta_{JA}$ s are shown in Figure 43. Figure 39 reflects the same test results as what are in Table 1.



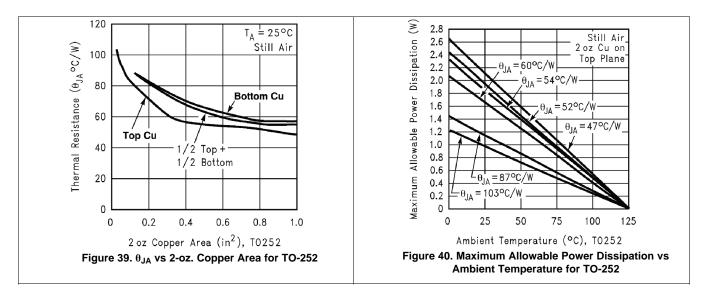
## Layout Guidelines (continued)

Figure 40 shows the maximum allowable power dissipation versus ambient temperature for the TO-252 device. Figure 41 shows the maximum allowable power dissipation versus copper area (in<sup>2</sup>) for the TO-252 device. See the *AN-1028 Maximum Power Enhancement Techniques for Power Packages* application note for thermal enhancement techniques to be used with SOT-223 and TO-252 packages.

| Layout | Соррег                                     | Copper Area                    |                               |  |
|--------|--|--------------------------------|-------------------------------|--|
|        | Top Side (in <sup>2</sup> ) <sup>(1)</sup> | Bottom Side (in <sup>2</sup> ) | (θ <sub>JA</sub> °C/W) TO-252 |  |
| 1      | 0.0123                                     | 0                              | 103                           |  |
| 2      | 0.066                                      | 0                              | 87                            |  |
| 3      | 0.3  | 0                              | 60                            |  |
| 4      | 0.53                                       | 0                              | 54                            |  |
| 5      | 0.76                                       | 0                              | 52                            |  |
| 6      | 1  | 0                              | 47                            |  |
| 7      | 0.066                                      | 0.2                            | 84                            |  |
| 8      | 0.066                                      | 0.4                            | 70                            |  |
| 9      | 0.066                                      | 0.6                            | 63                            |  |
| 10     | 0.066                                      | 0.8                            | 57                            |  |
| 11     | 0.066                                      | 1                              | 57                            |  |
| 12     | 0.066                                      | 0.066                          | 89                            |  |
| 13     | 0.175                                      | 0.175                          | 72                            |  |
| 14     | 0.284                                      | 0.284                          | 61                            |  |
| 15     | 0.392                                      | 0.392                          | 55                            |  |
| 16     | 0.5  | 0.5                            | 53                            |  |

### Table 1. θ<sub>JA</sub> Different Heatsink Area

(1) Tab of device attached to topside of copper.

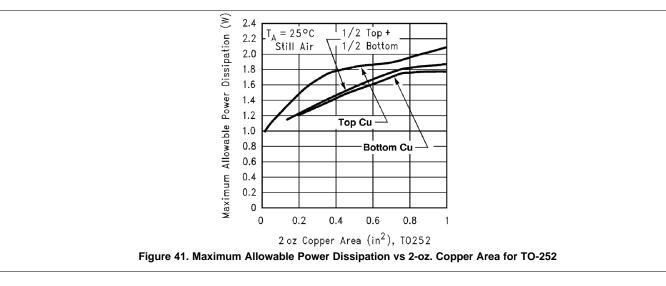


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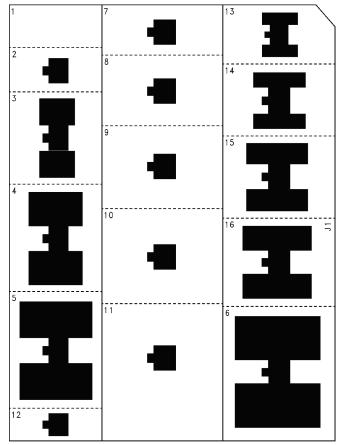


Figure 42. Top View of the Thermal Test Pattern in Actual Scale



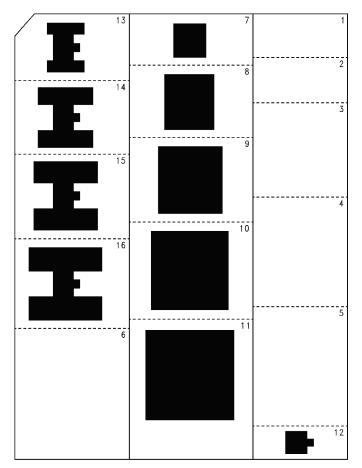


Figure 43. Bottom View of the Thermal Test Pattern in Actual Scale



## 11.2 Layout Examples

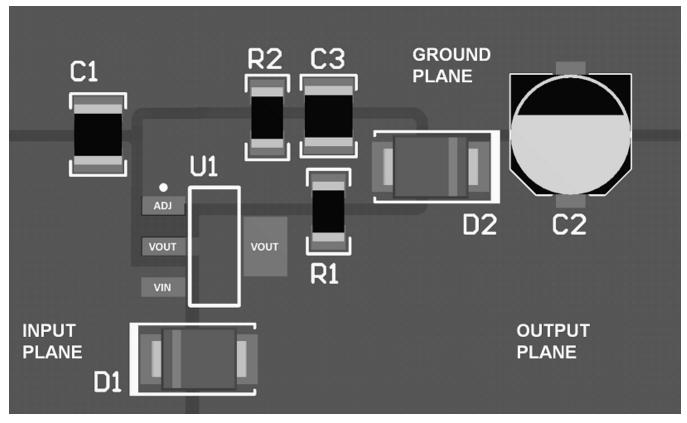


Figure 44. Layout Example (SOT-223)



## Layout Examples (continued)

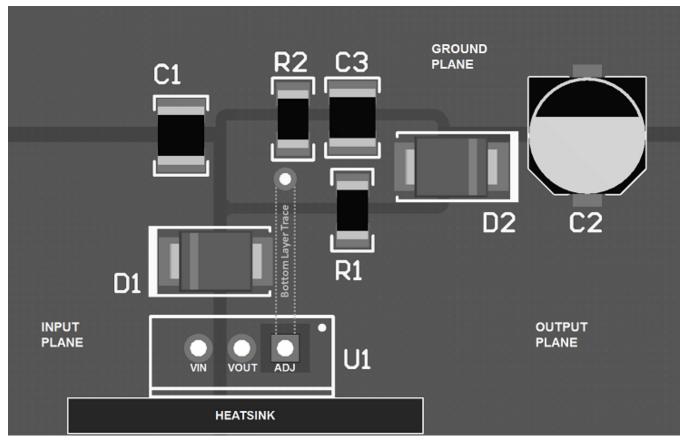


Figure 45. Layout Example (TO-220)

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## **12 Device and Documentation Support**

## **12.1** Documentation Support

## 12.1.1 Related Documentation

For related documentation see the following:

- Texas Instruments, *LM150/LM350A/LM350 3-Amp Adjustable Regulators* data sheet
- Texas Instruments, LM138 and LM338 5-Amp Adjustable Regulators data sheet
- Texas Instruments, LM137, LM337-N 3-Terminal Adjustable Negative Regulators data sheet
- Texas Instruments, AN-1028 Maximum Power Enhancement Techniques for Power Packages application note

## 12.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

## **12.3 Support Resources**

TI E2E<sup>™</sup> support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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## 12.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

## 12.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

## 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



## PACKAGING INFORMATION

| Orderable<br>part number | Status | Material type | Package   Pins    | Package qty   Carrier |             | Lead finish/<br>Ball material | MSL rating/<br>Peak reflow | Op temp (°C) | Part marking                |
|--------------------------|--------|---------------|-------------------|-----------------------|-------------|-------------------------------|----------------------------|--------------|-----------------------------|
| part number              | (1)    | (2)           |                   |                       | (3)         | (4)                           | (5)                        |              | (6)                         |
| LM317AEMP/NOPB           | Active | Production    | SOT-223 (DCY)   4 | 1000   SMALL T&R      | Yes         | SN                            | Level-1-260C-UNLIM         | -40 to 125   | N07A                        |
| LM317AEMPX/NOPB          | Active | Production    | SOT-223 (DCY)   4 | 2000   LARGE T&R      | Yes         | SN                            | Level-1-260C-UNLIM         | -40 to 125   | N07A                        |
| LM317AH                  | Active | Production    | TO (NDT)   3      | 500   BULK            | Yes         | AU                            | Level-1-NA-UNLIM           | -40 to 125   | ( LM317AHP+, LM317<br>AHP+) |
| LM317AH/NOPB             | Active | Production    | TO (NDT)   3      | 500   BULK            | Yes         | AU                            | Level-1-NA-UNLIM           | -40 to 125   | ( LM317AHP+, LM317<br>AHP+) |
| LM317AMDT/NOPB           | Active | Production    | TO-252 (NDP)   3  | 75   TUBE             | Yes         | SN                            | Level-2-260C-1 YEAR        | -40 to 125   | LM317<br>AMDT               |
| LM317AMDTX/NOPB          | Active | Production    | TO-252 (NDP)   3  | 2500   LARGE T&R      | Yes         | SN                            | Level-2-260C-1 YEAR        | -40 to 125   | LM317<br>AMDT               |
| LM317AT/NOPB             | Active | Production    | TO-220 (NDE)   3  | 45   TUBE             | ROHS Exempt | SN                            | Level-1-NA-UNLIM           | -40 to 125   | LM317AT P+                  |

<sup>(1)</sup> **Status:** For more details on status, see our product life cycle.

<sup>(2)</sup> Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

<sup>(4)</sup> Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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Texas

STRUMENTS

## TAPE AND REEL INFORMATION





### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



| *All dimensions are nominal |         |                    |   |      |                          |                          |            |            |            |            |           |                  |
|-----------------------------|---------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| Device                      | -       | Package<br>Drawing |   | SPQ  | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
| LM317AEMP/NOPB              | SOT-223 | DCY                | 4 | 1000 | 330.0                    | 16.4                     | 7.0        | 7.5        | 2.2        | 12.0       | 16.0      | Q3               |
| LM317AEMPX/NOPB             | SOT-223 | DCY                | 4 | 2000 | 330.0                    | 16.4                     | 7.0        | 7.5        | 2.2        | 12.0       | 16.0      | Q3               |
| LM317AMDTX/NOPB             | TO-252  | NDP                | 3 | 2500 | 330.0                    | 16.4                     | 6.9        | 10.5       | 2.7        | 8.0        | 16.0      | Q2               |



# PACKAGE MATERIALS INFORMATION

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\*All dimensions are nominal

| Device          | Package Type | Package Type Package Drawing |   | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|-----------------|--------------|------------------------------|---|------|-------------|------------|-------------|
| LM317AEMP/NOPB  | SOT-223      | DCY                          | 4 | 1000 | 367.0       | 367.0      | 35.0        |
| LM317AEMPX/NOPB | SOT-223      | DCY                          | 4 | 2000 | 367.0       | 367.0      | 35.0        |
| LM317AMDTX/NOPB | TO-252       | NDP                          | 3 | 2500 | 356.0       | 356.0      | 36.0        |

## TEXAS INSTRUMENTS

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## TUBE



## - B - Alignment groove width

\*All dimensions are nominal

| Device         | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | Τ (μm) | B (mm) |
|----------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| LM317AMDT/NOPB | NDP          | TO-252       | 3    | 75  | 508    | 20     | 4165.6 | 3.1    |
| LM317AT/NOPB   | NDE          | TO-220       | 3    | 45  | 502    | 33     | 6985   | 4.06   |

# **MECHANICAL DATA**

# NDE0003B





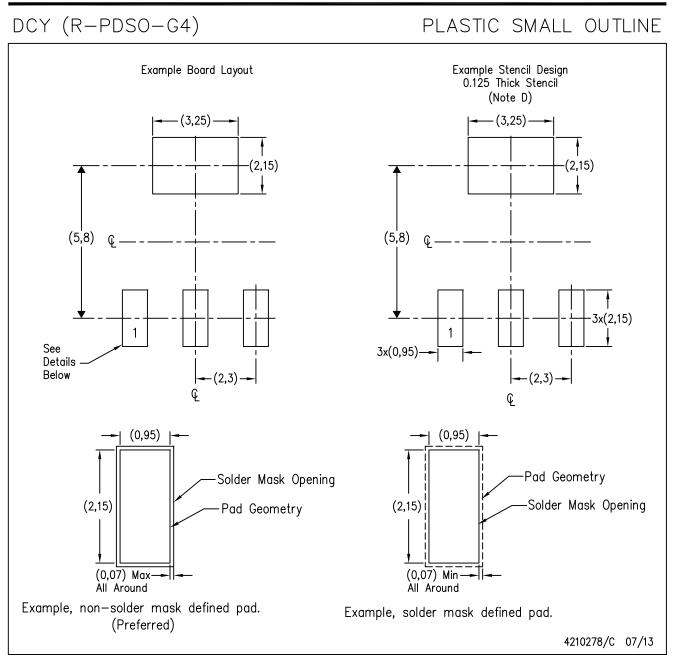
# **MECHANICAL DATA**

MPDS094A - APRIL 2001 - REVISED JUNE 2002



- B. This drawing is subject to change without notice.
  - C. Body dimensions do not include mold flash or protrusion.
  - D. Falls within JEDEC TO-261 Variation AA.





- NOTES: A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate designs.
  - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil recommendations. Refer to IPC 7525 for stencil design considerations.



# **NDP0003B**



# **PACKAGE OUTLINE**

## TO-252 - 2.55 mm max height

TRANSISTOR OUTLINE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
  This drawing is subject to change without notice.
  Reference JEDEC registration TO-252.

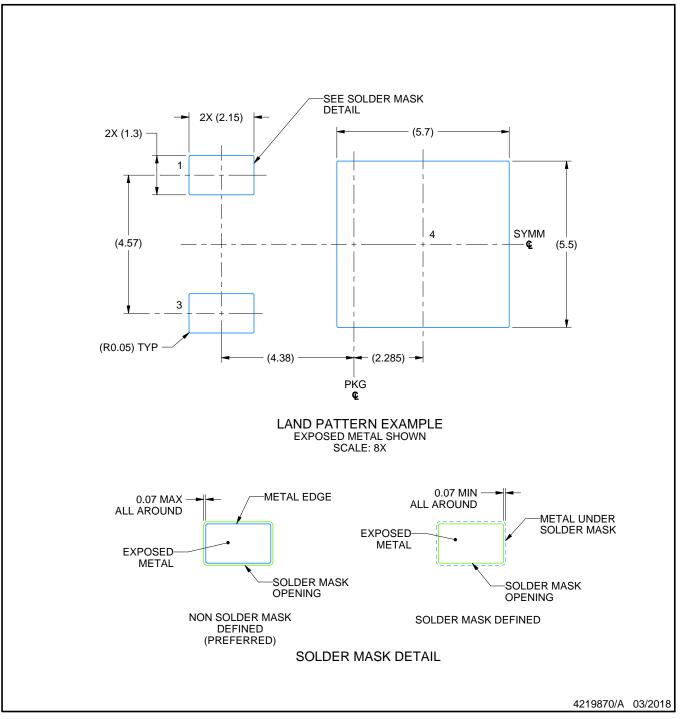


# NDP0003B

# **EXAMPLE BOARD LAYOUT**

## TO-252 - 2.55 mm max height

TRANSISTOR OUTLINE



NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002(www.ti.com/lit/slm002) and SLMA004 (www.ti.com/lit/slma004).

5. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or tented.

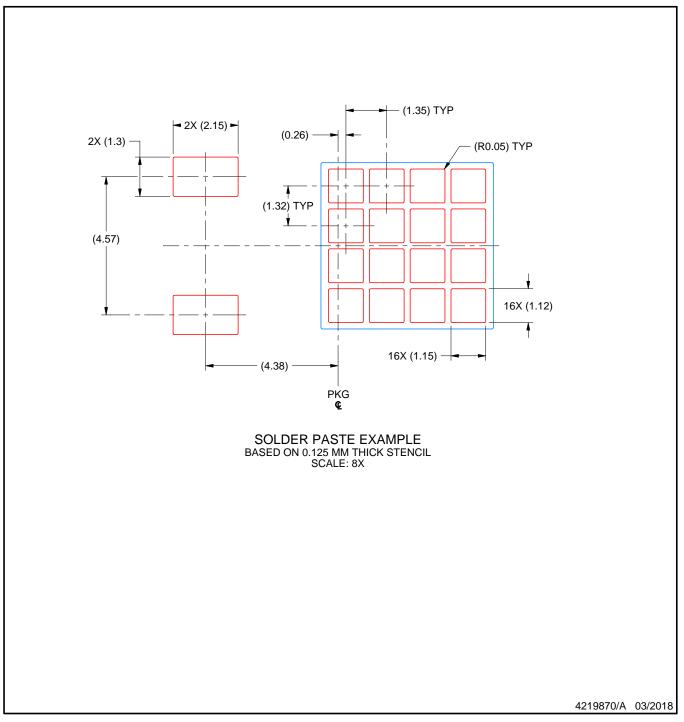


# **NDP0003B**

# **EXAMPLE STENCIL DESIGN**

## TO-252 - 2.55 mm max height

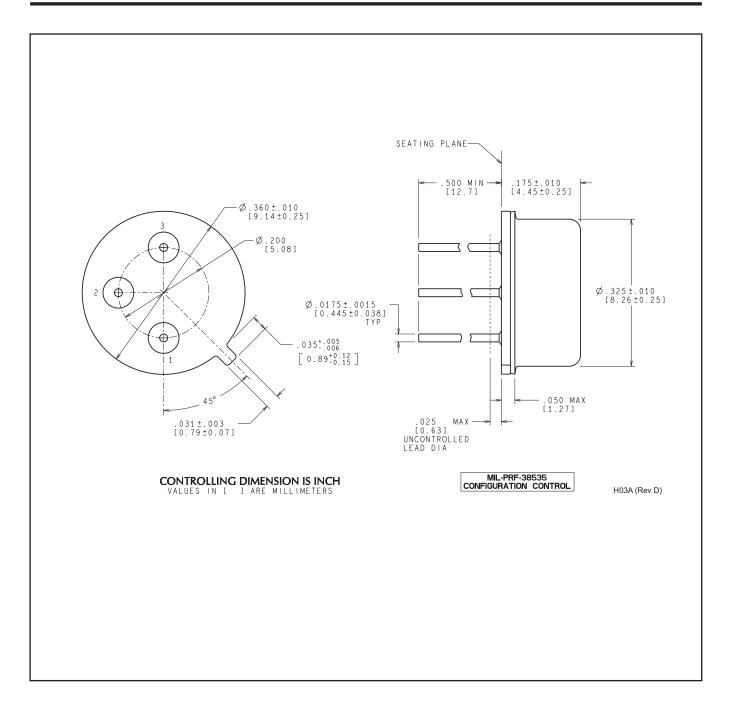
TRANSISTOR OUTLINE



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.7. Board assembly site may have different recommendations for stencil design.







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